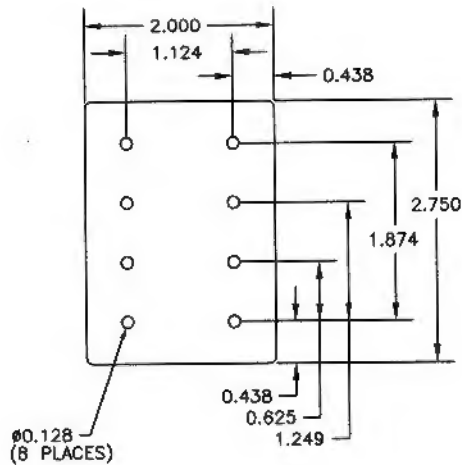
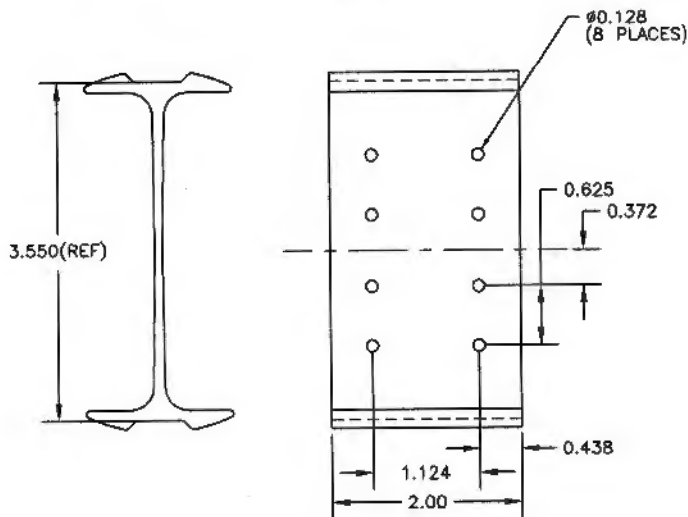


DART

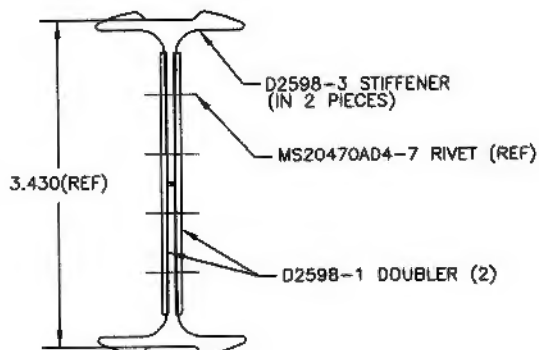
DESIGN <i>DA</i>	DRAWN BY <i>DA</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KA</i>	DRAWING NO. D2598	REV. C SHEET 1 OF 1
DATE 98.08.17		TITLE STIFFENER	SCALE 1:2
A	96.09.16	NEW ISSUE	
B	96.11.28	2.00 WAS 3.00	
C	98.08.17	SHORTENED HEIGHT BY 0.120	

RELEASED
98/8/17 DS**D2598-1**

6061-T6 (QQ-A-250/11) 0.063 THICK
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

**D2598-3**

MANUFACTURED FROM D2500-3 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

**D2598 ASSEMBLY**

1. CUT D2598-3 STIFFENER IN HALF WITH SAW BLADE (0.150 THICK).
2. RIVET (2) D2598-1 DOUBLERS (1 EACH SIDE) ONTO THE STIFFENER USING (8) MS20470AD4-7 RIVETS.